



Instructions for the Cimarron 32x32x12 Diamond Deluxe Batting Cage Frame

The following parts are included for your frame. Please review the parts you received with your batting cage and frame to be sure you have all the parts listed.

Part	QTY	
A	60" Pipe	24
B	64" Pipe with Reduced End	24
C	28" Pipe with Reduced End	16
D	28" Pipe with Ring	4
E	3-Way Connector Tees	8
F	4-Way Corners	4
G	Pipe Caps	4
H	Ground Stakes	12
I	Rope Stakes	8
J	18' Rope	8
K	1/8" Cable - 48' L	2
L	Turnbuckles	2
M	1/8" U-Bolts	8
N	Net Hangers	36
O	Caribiners	7

You will need an area about 46' x 46' square.

It is recommended you mark off this area before starting.

You will need an area 32'x32' for your frame and an additional 7' on each side for the support ropes.

LAY OUT YOUR FRAME PIECES AND BEGIN TO CONSTRUCT

1. Lay out the top of the frame in a 32' square, with a 4-way corner (F) in each corner.
2. Lay out each side of the frame between the 4-way corners (F) by laying out one 60" pipe (A) and attach a 64" pipe (B) and attach a 3-way connector tee (E). Continue to attach a 60" pipe (A) to the 3-way tee (E), another 64" pipe (B) and one 28" pipe (C), and another 3-way tee (E). Attach one more 60" pipe to the 3-way tee (E) and one more 64" pipe (B).
3. Attach 4-way corners (F) to where the sides meet.
4. Attach one 28" pipe with ring (D) to the top of the 4-way corners (F) so the ring is on top and finish with a pipe cap (G).

ASSEMBLE THE CABLES AND ATTACH TO THE FRAME

1. Attach one end of the cable (K) to the closed end of a turnbuckle (L) using two u-bolts (M) to secure it.
2. Attach the hook of the turnbuckle (L) to the ring on top of one of the 4-way corners (F). Make sure the turnbuckle (L) is open.
3. Attach a carabiner (O) on the ring of the pipe diagonally across the top of the frame.
4. Put the free end of the cable (K) through the carabiner, tighten the cable, and secure it with two u-bolts (M).
5. Repeat to criss cross and secure the remaining cable (K).

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ADD LEGS TO THE FRAME

1. Start with one 4-way corner (F) and vertically insert one 28" pipe (C) to the bottom of the corner to raise it up. (The unswedged part of the pipe is the part entered into the corners.)
2. Have someone lift up the remaining 4-way corners (F) and vertically insert a 28" pipe (C) into each of them.
3. Vertically insert a 28" pipe (C) into each of the 3-way tees (E) between the two corners.
4. Have someone lift up one of the corners and vertically insert a 60" pipe (A).
5. Proceed to add 60" pipes (A) to the rest of the 28" pipes (C).
6. Start with one corner and insert one 64" pipe (B) into the 60" pipe (A).
7. Vertically attach 64" pipes (B) to the remainder of the frame legs, under the 60" pipes (A). (Make sure all the legs are vertical.)
8. Insert a ground stake (H) into the ground next to each leg and then lift up each leg and insert it into the sleeve on the ground stake (H).
9. Tie one of the 18' ropes (J), included, to each 3-way tee (E).
10. Insert a rope stake (I) into the ground about seven feet out from the leg.
11. Tie the 18' rope (J) to the 3-way corners (E), and then to the rope stake (I).

ATTACH THE NET TO THE FRAME

1. Lay out the batting cage net under the frame with the door where you want to enter and exit.
2. Start at one 4-way corner (F) and attach net hangers (N) to the frame about 4 feet apart all the way around the frame.
3. Next attach the net to the net hangers (N).
4. Attach the ropes, that are sewn into the net, to the cables using 4 carabiners (O), where the rope and cable intersect
5. In the middle of the net there is a short rope sewn into the net. Attach the rope to where the cables intersect using the remaining carabiner (O).
6. Tie the bottom ropes, of the net to the frame corners.

TAKE DOWN YOUR CAGE IN THE WINTER. SNOW WILL PILE ON TOP OF THE CAGE AND WILL BRING DOWN EVEN THE STRONGEST OF FRAMES.

